## **AMULFED DAIRY-GANDHINAGAR**

# **REQUEST FOR QUOTATION**

IMS No.: AFD-IMS-02-15-F-06

Inquiry Start Date: 30/11/2024

AFD:PUR:ENQ-P:2024:2401135 Inquiry End Date : 20/12/2024

Sr No	Code	Item Description	Qty	UoM	Item Specification	Plant
1	CAP-70	Shrink Wrapping machine with Tunnel	1.00	Ea	As per attached specification	GM01

## Terms and Condition:

#### **AMULFED DAIRY-GANDHINAGAR**

### **REQUEST FOR QUOTATION**

Our Terms:

Payment : 30 Days credit
Delivery : FOR Delivery Site

AMULFED Dairy (A Unit of G.C.M.M.F.Ltd.)

Plot No: 35, Near Indira Bridge, Ahmedabad-Gandhinagar Highway,

At & Post: BHAT Village,

Dist.: Gandhinagar, Pin code: 382 428 Phone No.: (079) 23969055-58 (ext.: 118)

#### Terms and Condition:

- 1. Offer will not be accepted after due date for whatsoever reason.
- 2. No visiting charges will be given for visit at AFD/PFP for sample observation for inquiry.
- 3. The price should be quoted with all details.
- 4. Your quote should be as per tender/inquiry requirements only. In case of any doubt, kindly contact undersigned or concerned purchase executive.
- 5. We will not entertain any excuses/objections after issuing PO. You need to abide to PO terms and commercial aspects strictly.
- 6. Specify your tax condition and other levies. Non indication of above levies will mean that prices are inclusive of all taxes and any levies.
- 7. Realistic and earliest completion period should be indicated in offer.
- 8. It will not be binding on us to accept the lowest offer.
- 9. Right to accept/reject any/all offers without assigning reason is reserved by us.
- 10. Offers which are incomplete or not meeting the conditions are liable for rejection.
- 11. Default Payment terms will remain 30 Days credit if you not mentions in your Quote.
- 12. If required initially trial order may be executed for two-three month and only after service and quality satisfaction we may process ahead (If applicable)
- 13. After receiving of order collect sample from users and take clearance or approval from users for one pc/unit then after complete order (Applicable for fabrication and development items).
- 14. For delivery, rejection, penalty clauses will be applicable as per our general terms and conditions for purchase order.

#### Remarks:

As per attached technical specification.

Last date of Technical Bid submission: 09/12/2024 Last Date of Commercial Bid Submission: 20/12/2024

Vendor has to submit Technical specification against the attached Excel sheet during technical bid submission.

Purchase Executive Name

kishan bhadja

# AMULFED DAIRY-GANDHINAGAR

## **REQUEST FOR QUOTATION**

Purchase Executive E Mail ID

Purchase Executive Mobile No.

kishan.bhadja@amul.coop 9726585752

# **Technical Specification**

Sr. No.	Description	AFD Specification	Supplier should fill their Data
1	Body	Complete SS 304	
2	product	Milk bottles (500ml/1000 ml)	
3	Speed	60 Bottles/Min of 1 lit	
	Type of Film	Food grade virgin LDPE	
	Thickness of Film	85+/- 8 micron	
	Width of wrapping film	605+/- 2 mm	
	Matrix of product	4 x3 = 12 Bottles	
	Unwinding of film	Auto ( Wind and unwing roller shall not set manually) through sensor (Proxy)	
	Shrinkage Temperature	Up to 300°c	
	Tunnel Conveyor Type	SS Mesh	
	Tunnel Conveyor Roller	SS	
	Tunnel Conveyor speed	Variable through VFD & Sel. Switch	
13	• •	As per supplier design (2kw each )Shall mount on SS RAL	
14	Tunnel Heaters	Heater connection in separate junction box outside the tunnel with protection	
	Utility required	To be given by supplier	
	Gear Box	Bonfiglioli Make	
	Tunnel Blower	Motor CG /ABB/Hewells (As Per Requirement)- 2nos in tunnel	
	AC Drives	Delta	
		Multispan/Selec	
	Temperature Coontroller/ Power Supply	Seprate Panel-SS 304 (Trimurti / Rittal)	
	Electrical Panel & Control		
	Pneumatics	FESTO/SMC	
	Switch Gear	Siemens/L&T	
	Machine dimension	To be given by supplier	
24	Bearing	SKF (2RS)	
25	Electrode	Round type(2mm thick) which can fit by knob	
26	Knob for electrod fitting	Brass materials and as per attached photo. We can provide sample if require	
27	Gate Opening	Suitable for our application	
28	Chamber Length	To be provided by supplier	
29	Total Machine Length	To be provided by supplier	
30	Transformer	Asper functional requirement	
31	Heater wiring	As per Requirement-Copper Cable	
32	Bearing for conveyor	UCT series	
33	Gear Box mounting arrangement	Front side	
	Heater position	Left,Right and bottom	
	Film shaft cone	Shall be properly fit through nut -bolt or dowel pin	
	Coupler in unwinding	Love-Joy coupler	
	Castor wheel and Ball fit	6 " with lockable and break, Ball fit shall be of M18	
	RCCB	Separate RCCB for sealing station and shrink machine	
	Ideal rooler	2 mm thickness	
	Tray guider	Adjustable as per variants to avoid stuck anywhere	
	Shrink Machine supplier	It shall be manufacturer and not trader	
	Manual	2 copy ( With detail technical specification of spare parts)	
	Insulation	Outside	
-+5		I	1

