

AmulFed Dairy

A UNIT OF GUJARAT CO-OPERATIVE MILK MARKETING FEDERATION LIMITED

(PREVIOUSLY KNOWN AS MOTHER DAIRY, GANDHINAGAR)

PURCHASE INQUIRY

AFD: PUR: ENQ: 2024: 657

11.09.2024

Dear Sir,

We would like to invite most competitive rates for **Ammonia evaporator coil for Ria Candy machine at Ice cream plant (AmulFed Dairy)**, under following terms and conditions,

Requirement:

Material code	Material Description	Specification	Quantity	UoM
3192484	EVAPORATOR COMP.RIA340 783521101	Ammonia evaporator coil for Ria Candy machine at Ice cream plant (AmulFed Dairy) Detailed Specification/Scope Mentioned in Annexure	1	No.

- 1) Your offer should reach at below address (In Case of Hard Copy)

AMULFED Dairy (A Unit of G.C.M.M.F.Ltd.)

Plot No: 35, Near Indira Bridge,
Ahmedabad-Gandhinagar Highway,
At & Post: BHAT Village,
Dist.: Gandhinagar, Pin code: 382 428.
Phone No. : (079) 23969055-58 (ext.: 236)

The Offer should be sent in sealed cover super scribing on the top left-hand corner, Offer for Inquiry for **Ammonia evaporator coil for Ria Candy machine at Ice cream plant (AmulFed Dairy)**.

- Offer should be sent through Post or Courier or e-Mail.
- You can E-Mail your quotation on umang.vanani@amul.coop & bharat.naik@amul.coop
- Due Date: 27.09.2024**
- Offer received after due date for whatsoever reason may be rejected.
- Offer should be valid for acceptance, for 45 days from the due date. It should cover warranty of at least one year against any manufacturing defects.
- The price should be quoted on F.O.R. AmulFed Dairy basis / on site Work – inclusive of all applicable taxes, packing & forwarding, transportation etc. **However it should be mentioned clearly and separately in your offer.**
- We would prefer the payment term - within 30 days from receipt of material or invoice, whichever may be late.
- A realistic earliest delivery period should be indicated.
- It is not binding on us to accept the lowest offer. Right to reject/ accept any or all the offers without assigning any reason is reserved by Mother Dairy Management.
- Contact Details: Mail : umang.vanani@amul.coop , Mobile : 9106687886

We are ISO 9001:2015, ISO 14001:2015 and FSSC 22000 V5.1 certified unit. We follow eco-friendly processes in our factory and expect the same to be followed in your company.

Thanking you

Yours faithfully,
For AmulFed Dairy,

Purchase Department

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**Annexure - Specification/Scope for Ammonia evaporator coil for Ria
Candy machine at Ice cream plant (AmulFed Dairy)**

Sub. : Scope of Work for Evaporator coil-Ria candy machine.

- (1) **Fabrication:** Coil dimension and design should be as per sample available with us.
- (2) We will provide GA drawing for better reference to select MOC of different parts of Evaporator coil.
- (3) Top plate indicated as No.5 in GA drawing and MOC should be IS 2062.
- (4) Bottom plate indicated as No.4 in GA drawing and MOC should be IS 2062.
- (5) Inlet cover indicated as No.7 in GA drawing and MOC should be IS 2062.
- (6) Outlet cover indicated as No.6 in GA drawing and MOC should be IS 2062.
- (7) MOC of coil should be SA 334 Gr.6 with stand against inside ammonia pressure 15bar and outside brine (Calcium chloride solution with Baume reading 32.6) circulation
- (8) **Application /Duty:** Inside of coil- Ammonia -40 Degree C. circulation. (Minus 40 Degree C).
- (9) Outside of coil-Brine- 32.6 Baume brine with PH range 8 to 9.5 and temperature -40 Degree C (Minus 40 Degree C).
- (10) Your visit is must to understand job.
- (11) You have to submit all parts test certificate
- (12) You have to submit guarantee period declaration in written for supplied coil.
- (13) Galvanizing of 120 to 150 micron of Evaporator coil will be in your scope
- (14) You have to submit work completion period in written.
- (15) Your present is must during installation of coil.
- (16) Transportation will be in your scope

TECHNICAL SPECIFICATIONS AND SCOPE OF SUPPLY

1.0 1 No. Evaporator coil having following specifications as identical to the existing coil

Item	Dimensions	MOC
To Plate	As per GA drawing	IS 2062
Bottom Plate	As per GA drawing	IS 2062
Inlet Cove	As per GA drawing	IS 2062
Outlet Cove	As per GA drawing	IS 2062
Coil 1	25.4 OD x 1.6 Thk x 38 M L x16Nos	SA 334 Gr.6
Coil 2	25.4 OD x 1.6 Thk x 42 Mt L x 16 Nos	SA 334 Gr.6