



(Previously Known as Mother Dairy, Gandhinagar)

Request for Quotation (RFQ)

AFD: PUR: HSG: Extrusion PLC HMI

25 August, 2020

To,

Dear Sir,

Sub: Request for Quotation (RFQ) for "HMI & PLC supply and installation with programming" as mentioned in annexure.

We invite your most competitive offer for "HMI & PLC supply and installation with programming" as per detailed specifications. Your offer should be based on following considerations:

1. The offer should reach:-AmulFed Dairy (Previously known as Mother Dairy-A Unit Of GCMMF Ltd) Plot No-35, Nr. Indira Bridge, Ahmedabad - Gandhinagar Highway. Village Bhat, Dist - Gandhinagar. Pin - 382 424.

2. Due Date: **September 01, 2020 Before 17:00 hours**

3. The offer should be submitted in sealed cover super scribing on the top left hand corner offer for AFD: PUR: HSG: "HMI & PLC inst. In extrusion machine" If it is not super scribed it can be liable for rejection.

4. Offer received after due date for whatsoever reason may be rejected. We will not be responsible for postal delays.

5. Offer should valid for acceptance for 45 days from date for submission of offer.

6. The price should be quoted with all details.

7. **Specify your tax condition.** Non indication of above levies will mean that prices are inclusive of all taxes and above levies.

8. Realistic and earliest completion period should be indicated in offer.

9. It will not be binding on us to accept the lowest offer.

10. Right to accept/reject any/all offers without assigning reason is reserved by us.

11. Offers which are incomplete or not meeting the conditions are liable for rejection.

12. Payment terms within 30 days of invoice receipt. If the payment term is document through bank, all banking charges shall be borne by the suppliers. 20% PBG required before processing payment.

13. Herewith this we are attaching vendor registration form please fill it up & provide along

Plot No. 35, Nr. Indira Bridge, Ahmedabad-Gandhinagar Highway, Village: Bhat, Dist.:Gandhinagar, PIN 382428

Tel. No. (+91-79) 23969055 – 58, Fax No. (+91-79) 23969059

Website: www.amul.com

AmulFed Dairy

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with offer, without vendor form offer must not consider.

14. **Also send test certificate for the supplied material.**

We are an ISO 9001: 2008, ISO 14001:2004 and ISO 22000:2005 company; we follow sustainable eco-friendly processes in our organization and expect the same to be followed at your end. We emphasis on energy efficient system and utilization of renewable energy systems in eco friendly and sustainable way.

Note: If required please visit premises with prior confirmation before quote. Please arrange visit between 2:00 P.M. to 5:00 P.M. in working day.

Mail id as mentioned below.

Shri Hardik Gajjar : hardik.gajjar@amul.coop

Shri Sunil Sharma : sunil@amul.coop

: siicecream@amul.coop

Yours Faithfully,

For AmulFed Dairy,

Purchase Depart.



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Annexure - "HMI & PLC supply and installation with programming"

Machine :- Extrusion machine Flow wrap

Capacity:-12000 pices/hour

Existing make of PLC :- Panasonic (model:-FP-XH C40T)

Existing make of HMI:-Winview (Made in china)

No. of Inputs:-20

No of Outputs:- 20

Scope for HMI and PLC install in Extrusion machine flow wrap

1. Make of PLC:- Panasonic (FP XHC40T)
2. Make of HMI:-Win view(TK6070iP)
3. FLOW wrap running in feed with Extrusion tunnel signal
4. Flow wrap running capacity 12000 pieces /hr.
5. We have two kind of flow wraps:- One is single Servo with two VFD flow machine running and Second type is two servo with single VFD (with forward and reverse signaling). So, PLC and HMI can run all the condition.
6. In flow wrap we have facility to track the eye mark signal for automatic controlling the wrapper length. So, this signal controlled by PLC and also manually control in case of malfunctioning during running production.
7. Flow wrap running in manual and auto in feed signal from Extrusion machine.
8. Flow wrap running in three mode (Slow, Medium and fast) and in two speed selection mode (Single in feed and Double In feed.)
9. Total 20+20 I/O given in PLC (20 Inputs and 20 outputs.)
10. Colored HMI utilized in flow wrap display. (Dimensions:- 6"*4").
11. We must require back of new develop instruments. (Like PLC and HMI)
12. Currently we have no back up for old HMI and PLC both are password protected,. So , all the program make by own by checking the running condition of the machine.
13. Program back must be provided in CD.

Note : Payment will be processed only after successful running of the machine. If not match with our requirement all material will be rejected and you have to take it back.

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VENDOR REGISTRATION FORM

(FOR AUTHORIZED, DISTRIBUTORS/DEALERS/STOCKISTS, TRADERS, SERVICE PROVIDERS)

1. Category Item/Service
for : which registration is sought
2. Name of Firm :
3. Address of Reg. Office : E-mail :
Phone (with STD Code) :
4. (a) Name of Contact Person :
(b) Status of the firm : (Outside Gujarat, If any)
5. In case, Partnership firm :
(a)
(b)
(c)
6. If Proprietary Concern – Name :
7. If Private/Public Ltd. Co. :
(Memorandum of Association to be enclosed)
8. Year of Establishment of the firm :
9. Category of items handled by you and their details :

Item catg.	Size	Make	Manufacturer	Name
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of Agency (Enclose a copy of Dealership/Agency approval letter from manufacturers)

10. Name and address of the dealer / depot from where you get delivery of item offered to us :
11. Please enclose details of Manufacturer of the products offered to us :
12. GST No. :
13. PAN No. :
14. Excise Reg. No. :

(Please enclosed Photocopies of above registration certificates)

15. Last 03 Years Sales (Business) of your firm (Avg. in Rs. Lacs):
I (From to) Rs.
II (From to) Rs.
III (From to) Rs.

16. List of leading buyers from you for the products (services) offered to us
17. Item Category Name and address of buyer Annual business (Rs. Lacs)
18. Name of Bankers
19. IT Clearance certificate no. and date (Enclose a copy)
20. Latest annual report/ Auditor's Certificate
21. In case you are/were a supplier / service provider to co-op. dairies in Gujarat, please mention (If yes then attach purchase order copy with this form)

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- (a) Name of dairy
(b) Item supplied
(c) Quantities supplied per year
22. If the business is discontinued with any of the reasons :
23. Whether any of your relatives are working with us or with our member dairies, if so, details
24. Please enclose product catalogs, specification, standard price list etc. for the item category being offered to us.

25. FSSAI No (If applicable) - _____ Valid From _____ Valid Upto _____

Kindly attach a copy of the same.

26. Any other information you would like to furnish to us.

THE ABOVE INFORMATION IS TRUE IN ALL RESPECTS AND WE UNDERTAKE TO INFIRM YOU IF ANY CHANGE IN THE ABOVE PARTICULARS REGARDING OUR BUSINESS FROM TIME TO TIME.

PLACE :

SIGNATURE OF AUTHORISED REPRESENTATIVE

DATE :

OF THE FIRM UNDER PROPER SEAL

FOR OFFICE USE

VENDOR NO:

★ INFORMATION RECEIVED IS FOUND TO BE SATISFACTORY

ENDORSED BY

RECOMMENDED

APPROVED

PURCHASE EXECUTIVE

TEAM LEADER

GENERAL MANAGER

PURCHASE

CHECKLIST OF DOCUMENTS TO BE SUBMITTED

- COPY OF PAN CARD
- COPY OF GST REGISTRATION
- COPY OF BALANCE SHEET OF LAST THREE YEARS
- COPY OF TIN REGISTRATION
- COPY OF MSMED REGISTRATION

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- COPY OF INCOME TAX RETURN OF LAST THREE YEARS
- COPY OF ISO CERTIFICATIONS (IF ANY)
- COPY OF SERVICE TAX REGISTRATION

PLEASE SEND THE FILLED FORM ALONG WITH ALL DOCUMENTS AS MENTIONED ABOVE TO THE FOLLOWING ADDRESS:

GENERAL MANAGER

AMULFED DAIRY, (A UNIT OF GCMMF LTD)

PLOT NO 35, Nr. INDIRA BRIDGE,

AHMEDABAD-GANDHINAGAR HIGHWAY,

P.O. BHAT- 382428 GANDHINAGAR