



A UNIT OF GUJARAT CO-OPERATIVE MILK MARKETING FEDERATION LIMITED

(Previously Known as Mother Dairy, Gandhinagar)

Request for Quotation (RFQ)

AFD: PUR: HSG: Ghee barrel heating

24 March, 2023

To,

Dear Sir,

Sub: **Request for Quotation (RFQ)** for “Hot air chamber for Ghee barrel heating “ as mentioned in annexure.

We invite your most competitive offer for **Hot air chamber for Ghee barrel heating** as per detailed specifications. Your offer should be based on following considerations:

- 1.The offer should reach:-AmulFed Dairy (Previously known as Mother Dairy-A Unit Of GCMMF Ltd) Plot No-35, Nr. Indira Bridge, Ahmedabad - Gandhinagar Highway. Village Bhat, Dist - Gandhinagar. Pin - 382 424.
2. Due Date: **April 24, 2023 Before 17:00 hours**
3. The offer should be submitted in portal only. First of all register your firm on shared link.
4. Offer received after due date for whatsoever reason may be rejected.
5. Offer should valid for acceptance for 90 days from date for submission of offer.
6. The price should be quoted with all details.
7. **Specify your tax condition.** Non indication of above levies will mean that prices are inclusive of all taxes and above levies.
8. Realistic and earliest completion period should be indicated in offer.
9. It will not be binding on us to accept the lowest offer.
10. Right to accept/reject any/all offers without assigning reason is reserved by us.
11. Offers which are incomplete or not meeting the conditions are liable for rejection.
12. Payment terms within 30 days of invoice receipt. If the payment term is document through bank, all banking charges shall be borne by the suppliers.
13. **Please find below link to register your firm on Purchase Portal. Without completing registration process on portal can't submit offer.**

First of all register your firm on shared link so can send inquiry through portal only.

Interested bidders have to register your firm in our Purchase portal.

Website for our portal is as >>>: <http://afdpurchase.amul.in/>

Plot No. 35, Nr. Indira Bridge, Ahmedabad-Gandhinagar Highway, Village: Bhat, Dist.:Gandhinagar, PIN 382428

Tel. No. (+91-79) 23969055 – 58, Fax No. (+91-79) 23969059

Website: www.amul.com

AmulFed Dairy

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Click Below links for Guidelines :

1. [Guide for VRF - MANUFACTURERS](#)

14. **Eligibility criteria: Turn over must be 1 CR per year in last three years. We prefer manufacturer only.**
15. **Once registration process completes, we invite vendor to submit, technical bid. Only technically approved vendor will submit commercial bid.**
16. **Need to submit test certificate for the supplied material.**

We are an ISO 9001: 2008, ISO 14001:2004 and ISO 22000:2005 company; we follow sustainable eco-friendly processes in our organization and expect the same to be followed at your end. We emphasis on energy efficient system and utilization of renewable energy systems in eco friendly and sustainable way.

Note: If required please visit premises with prior confirmation before quote. Please arrange visit between 2:00 P.M. to 5:00 P.M. in working day.

: We may go for reverse auction/negotiation. If required we may ask for PBG.

Mail id as mentioned below.

Shri Hardik Gajjar : hardik.gajjar@amul.coop

Shri Bharat Naik : bharat.naik@amul.coop

Shri Prashantkumar: prashantkumar@amul.coop

Shri Prashant Sheth: prashant.sheth@amul.coop

Yours Faithfully,

For AmulFed Dairy,

Purchase Depart.

Annexure – Ghee barrel heating

Technical Specifications:

Scope of work covers supply, installation, testing and commissioning of Ghee barrel heating system at AmulFed Dairy, Gandhinagar.

Brief details of required barrel heating system are as under:

Process	: Batch type
Material stored in barrel	: Ghee
Material quantity per barrel	: 200 kg
No of barrels per batch	: 8 Nos. (2 Pallets, each having 4 drums)
Size of pallet	: 1300 x 1150 mm
MOC of barrel	: MS
Average initial material temperature	: 10 Deg C
Required final material temperature	: 48 Deg C
Maximum melting time	: 20 minutes (exclusive of loading and unloading time)
Heating mode	: Steaming on external surface
Position of drum	: Vertical, stationary
Type of loading	: Manual, through stacker
System arrangement	: Dual chamber with common middle wall
Size	: Suitable to pallet size mentioned above along with sufficient space on sides to allow steam sparging
Height	: Approximately 1.5 meters
Ground clearance	: 100 mm (Net of bottom condensate drain tray), with adjustable heavy ball fit leg and base plate
Frame work	: SS 304
MOC of outer body	: MS at least 16 SWG with 20 SWG SS cladding

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MOC of inner surface	: SS 304, floor having minimum 3 mm SS 304 plate
Type of door	: Single opening heavy duty hinged door for each chamber, with locking arrangement
MOC of Door	: Outer MS with 20 SWG SS cladding and inner SS 304
Door sealing	: Through suitable EPDM steam gaskets suitable for 300 Deg C temperature
Insulation	: 100 mm rock wool with required thickness to maintain maximum surface temperature of 50 Deg C
No. of steam spargers	: On 3 sides (with 5 Nos. steam headers, equally spaced along the height of tunnel with purging holes)
Maximum available steam pressure	: 3.5 bar (g)
Steam Control Valve	: 40 NB, Modulating based on actual temperature
Make	: Forbes Marshall/MIL/Samson
MOC of all steam sparger pipes	: SS 304, with minimum thickness of 2 mm
Condensate Drain Out System	: Through at least 75 mm deep trough (tray) with perforations for collection of condensate
Steam and Condensate Connections	: Flanged to ASA 150, SS 304
Steam Isolation	: 2" electronically operated ON/OFF valve
Matching Flanges	: To be supplied along with unit mounted flanges
Temperature control	: Chamber temperature control (85 to 90 Deg C) through modulation of steam, using feedback from digital temperature controller
Instruments	: Digital and analogue type chamber pressure and temperature indicators
Timer Control	: 10 to 60 Second settable timer for making steam valve ON/OFF as per time setting

- Offer includes loading, unloading, P&F, transportation, installation & commissioning, lodging/boarding etc.
- Send below RTGS form duly filled signed stamped of authorized with bank endorsement and cancel cheque.

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On Letter Head of Vendor / Customer.

To,
General Manager
AmulFed Dairy (A Unit of GCMF Ltd.)
Village:- Bhat,
Near Indira Bridge,
Gandhinagar-382 428

Dear Sir,

Sub : Fund Transfer Payments.

I/we request and authorise you to effect Fund Transfer Payment to my / our Bank account as per the details given below (Please map our account in your SAP):

Vendor Name:- : _____
Vendor Code : _____
Bank Account Name : _____
Bank Account Number : _____
Branch Name & Address of Bank: _____

Email Id : _____
Permanent A/c Number (PAN) : _____
Name of the Auth signatory : _____
Contact Person : _____
Contact Number : _____
IFSC code : _____
MICR Code : _____
Type of Account : Savings / Current / Cash Credit

I, hereby declare that the particulars given above are correct. If the transaction is delayed or not effected at all for reasons of incomplete or incorrect information, I would not hold the user institution responsible. I hereby authorise Bank (as mentioned above) to credit my above mentioned account with the amount of instalment and I agree to discharge the responsibility expected of me as a participant under the scheme.

Date: _____

Signature of Account Holder (s)

- Mandatory fields -cannot be left blank.
 - Kindly attach a blank cancelled cheque with this mandate form.

Bankers Attestation -

CERTIFIED THAT THE PARTICULARS FURNISHED ABOVE ARE CORRECT AS PER OUR RECORDS.

BANK STAMP

DATE : _____

SIGNATURE OF BANK OFFICIAL

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