



AmulFed Dairy

A UNIT OF GUJARAT CO-OPERATIVE MILK MARKETING FEDERATION LIMITED

(PREVIOUSLY KNOWN AS MOTHER DAIRY, GANDHINAGAR)

PURCHASE ENQUIRY

AFD /PUR/HSG/MS GI SS WELDING/2017-18

DATE: 20.11.2017

SUB : Purchase Enquiry for MS GI SS pipe line welding work for Project work.

We invite your most competitive offer for pipeline erection & fabrication work.

Your offer should be based on following considerations & as per enclosed format:

1. The offer should reach: AmulFed dairy (A Unit of G.C.M.M.F. LTD.)
Plot no : 35, Nr. Indira Bridge,
Ahmedabad Gandhinagar highway,
Village Bhat, Dist: Gandhinagar, Pin : 382428.
2. **Due Date : 27.11.2017**
3. The offer should be sent in sealed cover super scribing on the top left-hand corner offer for Inquiry No: **AFD /PUR/HSG/ MS GI SS Welding/2017-18 dated 20.11.2017**. If it is not super scribed, it is liable for rejection.
4. Offer received after due date for whatsoever reason may be rejected. We are not responsible for postal delays.
5. No Rate hike will be given during the rate contract.
6. Offer should be valid for acceptance, for 30 days from due date for submission of offer.
7. The Rates / price should be for F.O.R. destination basis inclusive of packing & forwarding and freight. However it should be clearly mentioned in the quotation.
8. F.O.R. Destination: AmulFed Dairy, Plot no: 35, Village: Bhat, Dist: Gandhinagar-382428.
9. Your offer should be excluding taxes. Please mention applicable taxes separately which you will charge.
10. We are not bind to accept lowest offer.
11. Right to reject any or all the offers without assigning any reason is reserved by us.
12. Offer which are incomplete or not meeting the condition or only for part items, are liable for rejections.
13. Payment Terms with 30 days credit will only be accepted.
14. Detailed technical specifications are as per attached annexure.
15. We are an ISO 9001:2008, 14001:2004 and ISO 22000:2005 certified unit. We follow eco-friendly processes, which helps in sustainable & safe up keeping of an environment. We expect same procedure to be followed in your unit. Please ensure maximum recycling of material lifted from AmulFed Dairy. We are also committed for food safety and human safety on highest basis.
16. Other Terms Conditions for the contract is as mentioned on page no. 2.
You have to submit vendor registration form (VRF) along with your offer. The VRF is available on our website **www.amul.com**. You can find the same under B2B –Suppliers Enquiry option

Thanking You,

Yours Faithfully,

For AmulFed Dairy,

Page 1 of 4

Plot No. 35, Nr. India Bridge, Ahmedabad – Gandhinagar Highway, Village: Bhat, Dist.: Gandhinagar, PIN 382 428

Tel. No.: (079) 23969055 – 58, Fax No.: (079) 23969059

Website: www.amul.com



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Terms & Conditions

- You are requested to send your rates in this format only with your sign stamp and date.
- Above quoted rate should be valid for six months from order date.
- All the machinery (like welding m/c., Drill m/c, Hammer Drill m/c, Grinding m/c, cutting set & m/c, chain block), Tools, Tackles, Consumables (like Advani welding rod, oxy-acetylene / argon & all gas, welding & supply cable) required for fabrication & erection should be born by you. **If you use tools and gases from AFD & PFP its rate will be deducted form your billed amount.**
- **For lifting & shifting work all tools, tackles & team provide by vendor.**
- Fabrication & erection work should follow Good Engineering practice with proper supervision during execution of work. During the handling of gas cylinders in the AmulFed Dairy, you should use proper trolley.
- AmulFed dairy will provide you raw material like, pipe, pipe fittings & necessary support material & electric power.
- **You must only use Advani & I&t make arc welding rods & Raj ratna make filler rod (**Other wise 35 % amount of bill will be deducted from the invoice**). **For cutting, you must use Cutting –set OR Cutting rod only.****
- After each welding joint you should apply Rust Converter Coating to prevent the Rusting on welding joint.
- Allotted work should be completed with in given time limit.
- **You should start the work with in 24 hours after intimation by our Engineer.**
- Insurance of your workers will be in your scope. You will have to submit the copy of insurance policy of your worker within 15 days after getting the order. AmulFed Dairy will not be responsible, if any accident occurs with your worker.
- When you bring your machine, tools & cylinders, please get it in warded at security gate and produce the same document while taking it back. Else you will not be allowed to bring back your material.
- You should have your own Electric Connection Extension Boards.
- All your machines should be protected by proper ELCB for safety.
- You should have valid P.F. Registration Number.
- All workmen (welders, helpers etc.) must be provided with appropriate PPE like helmets, aprons, hand gloves, safety belts, goggles, safety shoes and safety belt. Any person working without proper PPE shall not be allowed to work in the premises.
- Your worker should be in proper uniform and with I card.
- All lifting tools and tackles used by you must be tested and stamped for the intended duty and capacity.
- AFD strictly prohibit use of Tobacco in any form. Such acts will be strictly penalized @ Rs. 5000/- per act along with to permanent no entry to the driver, cleaner or any of your workers identified
- Any dispute between the contractor and the AmulFed Dairy will be settled by mutual discussion only and the decision of the I/c. General Manger of AmulFed Dairy shall be final and binding on both the parties. In case a legal settlement is resorted to as a last option, the jurisdiction of such settlement will be Ahmedabad only.
- Measurement sheet to be submitted on every Monday.
- You shall provide separate arrangement for keeping your equipments. Space will be provided by AFD.



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- All work must be started only after taking work permit. Penalty of Rs 5000/- will be applicable if found without work permit.
- **You will provide teams as per requirement. Team composition will be as under :**
 - **One welder (ITI welder/certified welder)**
 - **One fitter (ITI fitter)**
 - **One Helper.**
- **One addition to above, you must depute one supervisor with min qualification of ITI/12th pass.**
- **You will maintain a daily attendance register of your welder/fitter/helpers. Supervision shall get attendance verified with utility I/c on daily basis.**
- **Continuous failure of providing teams will be penalties as per AFD.**

You have to follow Guidelines as under

FABRICATION GUIDELINES

1. Fabrication work shall be carried out by skilled fitters / welders. Only approved welders shall be employed.
2. All the sharp corners and edges shall be removed, chamfered and smoothened.
3. Welding electrodes shall be of ADVANI / ESAB/ make. Welding rods shall be pre- heated in the oven / heating jackets to maintain the temperature as per manufactures' standards. Please get AFDG approval for make of welding filler wire to be used.
4. Welding rectifier, Plasma cutting, Gas cutting, Gas torch etc must be in excellent condition.
5. Mechanical handling facilities preferably shall be used during lifting / assembly of the components to the extent possible.
6. Please arrange required jigs and fixture, wherever applicable.
7. Please maintain straightness of all parts after fabrication.
8. Please maintain the thickness of weld deposit.
9. The welding shall be smooth in horizontal and vertical run and shall not spoil the parent materials.
10. All precautions shall be taken to avoid deformation / buckling / twist during fabrication or welding.
11. Grinder shall not be used on welded surface except for surface of mating parts.
12. Please carry out the modification / rectification as per the instruction of engineer in charge.
13. Good engineering practice and Good Manufacturing Practice should be followed to have high quality workmanship
14. All works shall be carried out as per the instruction of the Engine-in-Charge



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Annexure - I

Annexure of CS (MS) -GI pipe line work (with V forming & welding rod use only L & T and Adwani make)

(welding filler rod use only 316L Raj Ratanm make, EUTEC-STAINTRODE B-L AC/DC+ Arc welding rod for only SS pipe line work L&T Make & XUPERFAB E309-16 welding rod For CS to SS pipe line work L&T Make)

No.	Specification	Size	Unit	Rate in Rs.
1	CS root argon welding + Arc welding	3"	Mtr.	
2	CS root argon welding + Arc welding	4"	Mtr.	
3	CS root argon welding + Arc welding	5"	Mtr.	
4	CS root argon welding + Arc welding	6"	Mtr.	
5	SS 304 argon welding (Thickness 1.6 - 1.8 mm)	3"	Mtr.	
6	SS 304 argon welding (Thickness 1.6 - 1.8 mm)	4"	Mtr.	
7	SS 304 argon welding (Thickness 1.6 - 1.8 mm)	5"	Mtr.	
8	SS 304 argon welding (Thickness 1.6 - 1.8 mm)	6"	Mtr.	
9	GI pipe line	3"	Mtr.	
10	GI pipe line	4"	Mtr.	
11	GI pipe line	5"	Mtr.	
12	GI pipe line	6"	Mtr.	
	Please send your rates in this format only with your stamp & signature.			
			Stamp & Signature of Contractor	

Note : A Piping work includes supports, valves, bends, tees, flanges, fittings etc.