



# AMULFED DAIRY

A UNIT OF GUJARAT CO-OPERATIVE MILK MARKETING FEDERATION LIMITED  
PURCHASE ENQUIRY

**Inquiry No** : **AFD/PUR/PKS/ENQ/CONV/1, Feb 22, 2018**

**Description** : **Purchase Inquiry for Supply Installation and commissioning of Finished product Spiral Conveying System at Ghee Section.**

**Qty** : **1 Set.**

**Due Date** : **1<sup>st</sup> March, 2018**

Dear Sir,

You are requested to give your most competitive rates for supply, installation and commissioning of finished product Spiral Conveying System at Ghee Section as per the attached specification/ requirement at AFD, Gandhinagar, mentioned in the attached annexure.

1. The offer should reach, AmulFed Dairy (A Unit Of Gujarat Co - Operative Milk Marketing Federation Limited.) Plot No. - 35, Near Indira Bridge, Ahmedabad - Gandhinagar Highway, Village: Bhat, Dist.: Gandhinagar. Pin No.382 428.
2. The offer should be sent in sealed cover super scribing on the top left hand corner offer for inquiry No. AFD/PUR/PKS/ENQ/CONV/1 dtd. 22/02/2018. Offer received after due date for whatsoever reason may be rejected.
3. Your offer should be sent through Post/Courier/mail or by Fax or personally.
4. Offer should be valid for acceptance, for 45 days from due date of submission of offer.
5. The price should be quoted on F.O.R basis inclusive of packing and forwarding, taxes, excise duties, freight etc. However if it is separate, it should be clearly mentioned in the quotation.
6. It should cover a warranty of at least one-year against manufacturing defect.
7. Realistic earliest delivery period should be indicated.
8. It is not binding on us to accept lowest offer.
9. Right to reject any or all the offers without assigning any reason is reserved by us.
10. Offer which are incomplete or not meeting the conditions or only for part items, are liable for rejections.
11. No queries regarding the status of the offer will be entertained at any time.
12. The final supplier will be the combined decision of our technical team and management and no reason of final selection will be conveyed to any bidder.
13. Payment terms with 30 days credit shall be preferred.
14. We are an ISO 14001 certified unit. We follow Eco- friendly processes in our factory & also expect same to be followed in your company.
15. For any query, you may contact Mr. Palak Shah, Purchase Department( 07359001666),or mail: palak.shah@amul.coop

**Amul SAGAR**

Plot No. 35, Nr. India Bridge, Ahmedabad – Gandhinagar Highway, Village: Bhat, Dist.: Gandhinagar, PIN 382 428  
Tel. No.: (079) 23969055 – 58, Fax No.: (079) 23969059  
Website: www.amul.com



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## Scope of Supply:

### SYSTEM SPECIFICATION

Item: GMP model conveyor as per below.

- 1) Gravity roller spiral conveyer
- 2) In feed conveyer to spiral system at first floor
- 3) Out feed conveyer from Spiral conveyer system at ground floor
- 4) Junction conveyer between in feed of spiral and straight conveyer at first floor

Position: Placed at ground floor Ghee packing section

Location : Ghee packing section Indoor

Civil Work (AFD scope):

Cut Out Required In Slab : 1500 mm X 1000 mm ( approx ) ( L W )

### SYSTEM SPECIFICATION

Height of floor from top to ground is approximately 7 meter

Purpose Of Systems : To transfer carton from first floor to ground floor.

Product Type : Carton box

Product Size (packed CBX) to be conveyed

- : 400 X 400 X 255 mm ( LWH ) 5 litre tin
- : 410 X 350 X 170 mm ( LWH ) 40 ml
- : 460 X 220 X 190 mm ( LWH ) Refill 1 litre
- : 370 X 220 X 265 mm (LWH) 500 ml refill
- : 330 X 240 X 300 mm (LWH) 500 ml tin
- : 420 X 330 X 170 mm (LWH) 1 L tin
- : 330 X 240 X 300 mm (LWH) 500 ml tin

Product Weight : 10 / 12 / 20 kg , Max

System Capacity : 20 box / Min

### SCOPE OF WORK:

Complete Design Manufacturing, Supply, Erection & Commissioning of conveyor system with two year comprehensive service with all spares.

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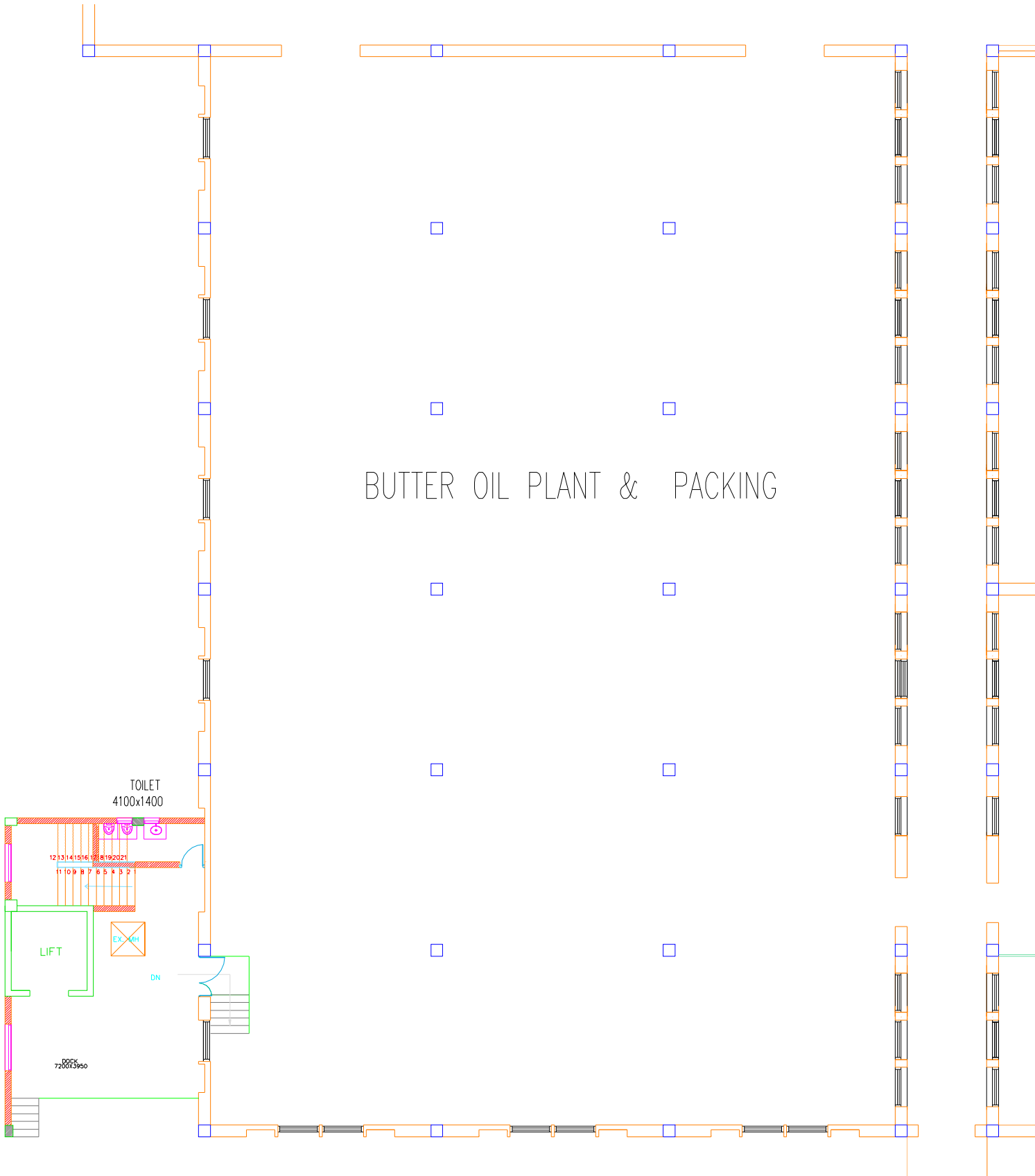
## Spiral Conveyor:

Type of Spiral	: Idler Roller Spiral Conveyor with input and output conveyor.
Effective length of the spiral	: Bidder's to be decided
Roller Type	: MS-Galvanized Rollers (tapper Roller with PVC Sleeve).
Speed Control mechanism	: Speed breakers at every tier.
Supporting	: SS-304 Material Buffed.
Line Speed Control	: Through sensors and Input conveyors.
Spiral construction	: SS-304 Side Frames and Supporting

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# BUTTER OIL PLANT & PACKING



## GROUND FLOOR PLAN BUTTER OIL PACKING PLANT

Drg. No. :- 01 GROUND FLOOR PLAN

Drafted By

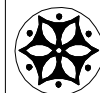
Date

Checked By

Approved By

Ashwin Patel

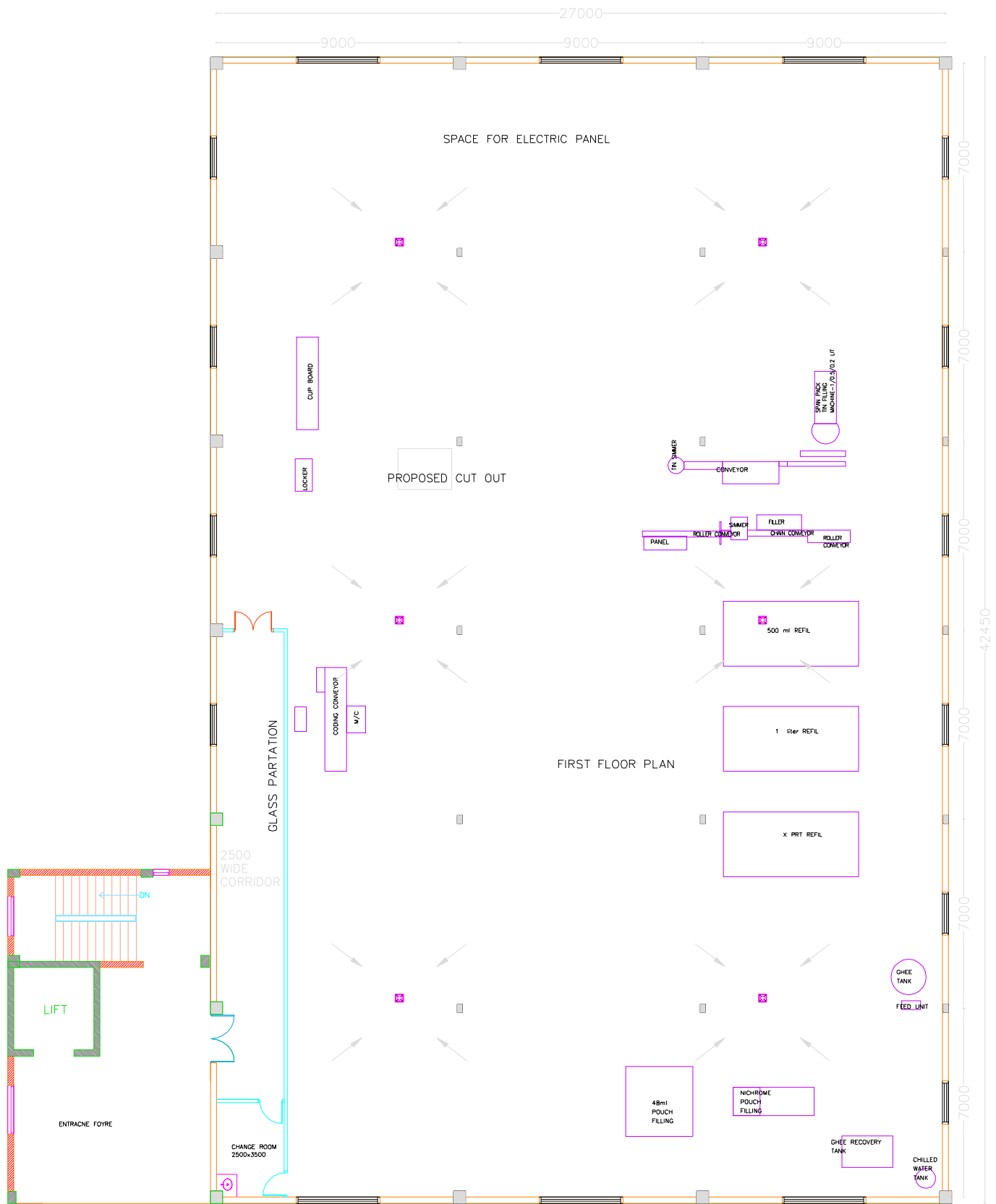
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**AMULFED DAIRY**

A UNIT OF GUJARAT CO-OPERATIVE MILK MARKETING FEDERATION LTD.  
GANDHINAGAR

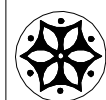
**CIVIL DEPARTMENT**



FIRST FLOOR PLAN

# PROPOSED FIRST FLOOR PLAN BUTTER OIL PACKING PLANT

Drg. No. :- 03 Revised PROPOSED FIRST FLOOR PLAN			
Drafted By	Date	Checked By	Approved By
Ashwin Patel	07-12-2017		



**AMULFED DAIRY**  
 A UNIT OF GUJARAT CO-OPERATIVE MILK MARKETING FEDERATION LTD.  
 GANDHINAGAR

**CIVIL DEPARTMENT**