



AmulFed Dairy

A UNIT OF GUJARAT CO-OPERATIVE MILK MARKETING FEDERATION LIMITED

(PREVIOUSLY KNOWN AS MOTHER DAIRY, GANDHINAGAR)

PURCHASE ENQUIRY FOR ARC OF INSULATION WORK

AFD/PUR/YKV/ENQ/INSULATION 2017-18

DATES: 17.10.2017

SUBJECT: PURCHASE ENQUIRY FOR ANNUAL RATE CONTRACT (ARC) FOR INSULATION WORK AT AMULFED DAIRY, GANDHINAGAR (AFD) AND PACKAGING FILM PLANT (PFP)

Dear Sir,

With refer to above subject we invite your most competitive offer for insulation work. Your offer should be based on following considerations & as per enclosed annexure:

- 1) The offer should reach,
AmulFed dairy (A Unit of G.C.M.M.F. LTD.)
Plot no: 35, Nr. Indira Bridge, Ahmedabad Gandhinagar highway,
Village Bhat, Dist: Gandhinagar, Pin: 382428.
- 2) **Due Date: 04.11.2017**
- 3) The offer should be send in sealed cover super scribing on the top left-hand corner offer for Inquiry No: **AFD/PUR/YKV/ENQ/INSULATION 2017-18**. If it is not super scribed, it is liable for rejection.
- 4) Offer received after due date for whatsoever reason may be rejected. We are not responsible for postal delays. Offer should be valid for acceptance for one year.
- 5) Vendor should have min working experience of 3 years for insulation work in reputed industries else your offer will liable for rejection.
- 6) The Rates / price should be for F.O.R. destination basis inclusive of packing & forwarding and freight. However it should be clearly mentioned in the quotation.
- 7) F.O.R. Destination is:
AmulFed Dairy, Plot no: 35, Village: Bhat, Dist: Gandhinagar, Pin: 382428.
AND Packaging Film Plant, Sector 25, Gandhinagar, Pin 382010.
- 8) Your Rates should be excluding of all applicable GST (mention GST %). Any rate rise will not be given to you during the contract period.
- 9) You should start the work with in 24 hours after giving you intimation by our Engineer & completion of work should be within given time.
- 10) It is not binding on us to accept lowest offer.
- 11) Right to reject any or all the offers without assigning any reason is reserved by us.



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- 12) Offer which are incomplete or not meeting the condition or only for part items, are liable for rejections.
- 13) Payment Terms with 30 days credit will only be accepted only after satisfactory work done.
- 14) All the machinery (sheet bending, grooving machines), Tools, Tackles & Consumables required for Insulation work should be born by you.
- 15) Detailed technical specifications are as per attached annexure.
- 16) Insurance of your workers is in your scope. AmulFed dairy is not responsible if any accident occurred to your worker.
- 17) No Price hike will be given during the rate contract period.
- 18) Good engineering practice, with proper supervision should be followed during execution of work.
- 19) You shall use proper personal protective equipments like safety shoes, safety helmets, safety belt, and hand gloves while carrying out any work in the dairy premises and ensure that no employee of yours shall work in unsafe condition or not create unsafe condition
- 20) We are an ISO 9001:2008, ISO 14001:2004 and ISO 22000:2005 certified unit. We follow eco-friendly processes, which helps in sustainable & safe up keeping of an environment. We expect same procedure to be followed by your company. We are also committed for food safety and human safety on highest basis.
- 21) You shall provide insurance copy of your employees to purchase department
- 22) **You have to submit vendor registration form (VRF) along with your offer.** The VRF is available on our website www.amul.com. You can find the same under B2B – Suppliers- Enquiry option.

Thanking you,

For AmulFed Dairy, Gandhinagar

Purchase Department



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Annexure

Sr. No	Description	SIZE	UNIT	Insulation thickness				
				Rate 25mm thk..	Rate 50mm thk..	Rate 75 mm thk..	Rate 100mm thk..	Rate 150mm thk..
1	Hot Insulation (A)	N.B. PIPE						
	Insulation Material : L.R.B. Matress,	1/2 "	run. Mtr.					
	#. Density : 120 kg/m ³	3/4 "	run. Mtr.					
	# Insulation thickness: 50 mm /25 mm thk.	1 "	run. Mtr.					
	# G.I.Wiremess : 3/4" * 24 gauge	1.5 "	run. Mtr.					
	# Sheet metal screw : 13 / 8.	2 "	run. Mtr.					
	# Measurement: As per IS 14164: 1994.	2.5 "	run. Mtr.					
	# Cladding : Aluminium sheet 24 gauge.(IS : 737)	3 "	run. Mtr.					
	# LRB Matress of make Rockwool / Minwool rock fiber	4 "	run. Mtr.					
		6 "	run. Mtr.					
		8"	run. Mtr.					
		10"	run. Mtr.					
	(B)	O.D. PIPE, SS						
	All items as above	25.4 mm	Run. Mtr.					
	Aluminium foil 46 gauges thk. Only on SS pipe surface	38.1 mm	run. Mtr.					
		50.8 mm	run. Mtr.					



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		63.5 mm	run. Mtr.					
		76.2 mm	run. Mtr.					
		101.6 mm	run. Mtr.					
		125m m	run. Mtr.					
		150m m	run. Mtr.					
		200m m	run. Mtr.					
	(C) Tank & any surface area Insulation like boiler outlet etc.							
	As per thickness (25,50, 75,100,150 mm).		Sq. mtr.					
2	Cold Insulation (A)	N.B. PIPE	Unit	Rate 25mm thk..	Rate 50mm thk..	Rate 75 mm thk..	Rate 100mm thk..	Rate 150mm thk..
	Temperature : + 02 oC	1/2 "	run. Mtr.					
	Insulation Material : Thermocole pipe section slab (IS : 4671)	3/4 "	run. Mtr.					
	#. Density : 16 kg/M3	1 "	run. Mtr.					
	# Insulation thickness : 50 mm / 25 mm	1.5 "	run. Mtr.					
	# Make: Beard sell / cooline / modifoam.	2 "	run. Mtr.					
	# G.I. Wiremess: 3/4" * 24 gauge	2.5 "	run. Mtr.					
	# Cladding: Aluminium sheet 24 gauge.(IS : 737)	3 "	run. Mtr.					
	# Sheet metal screw: 13 / 8. (Pan head)	4 "	run. Mtr.					
	# Bitumin 90 / 15 grade (Cold)	6 "	run. Mtr.					



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		8"	run. Mtr.					
		10"	run. Mtr.					
		12"	run. Mtr.					
	(B)	O.D. PIPE						
	# Measurement: As per IS 14164: 1994.	25.4 mm	run. Mtr.					
	# Clean surface & apply Black japan paint.	38.1 mm	run. Mtr.					
	# Vapor barrier : Aluminium foil 46 g.	50.8 mm	run. Mtr.					
	# Bitumin 90 / 15 grade	63.5 mm	run. Mtr.					
	ALL SPECIFICATION ARE COMMON FOR	76.2 mm	run. Mtr.					
	NB AND OD PIPE FOR COLD INSULATION	101.6 mm	run. Mtr.					
		125m m	run. Mtr.					
		150m m	run. Mtr.					
		200m m	run. Mtr.					
	(C) Tank & any surface area Insulation							
	As per thickness k(25,50,75,100,150 mm).		Sq. mtr.					
3	Only Aluminium cladding charge with material aluminium: 24 swg thk.		Sq. mtr.					
4	Removing old insulation & dumping to scrap yard		Sq. mtr.					



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5	Cold insulation PUF with density 40 Kg/m3	N.B. PIPE						
		1/2 "	run. Mtr.					
		3/4 "	run. Mtr.					
		1 "	run. Mtr.					
		1.5 "	run. Mtr.					
		2 "	run. Mtr.					
		2.5 "	run. Mtr.					
		3 "	Run. Mtr.					
		4 "	run. Mtr.					
		6 "	run. Mtr.					
		8"	run. Mtr.					
		10"	run. Mtr.					
	(C) Insitu Puf Injection for each pipe size mentioned above & thickness of 25,50,75,100,150 (All in mm)		Sq. mtr.					
6	Nitrile Rubber		UOM	Rate 15 mm thk.	Rate 19 mm thk.	Rate 25 mm thk.	Rate 38 mm thk.	
	Arm cell/armaflax rubber Insulation Having density 70 to 75 kg/m3		Sq Mtr					
	Arm cell/armaflax rubber Insulation Having density 70 to 75 kg/m3 with 1 side silver coating		Sq Mtr					